Claim 12. A method for creating a hole for a permanent fastener which fastens a first workpiece to an adjacent second workpiece, comprising the steps of:

a) providing a tacking fastener that includes a shank which has an inner channel, a first end, a second end and a shank head which extends from said first end, said tacking fastener further includes a stem that extends through said inner channel of said shank and has a head located adjacent to said second end of said shank;

b) drilling a first hole through the first and second workpieces;

c) inserting said shank and said stem into said first hole so that said stem head extends from the second workpiece and said shank head is adjacent to the first workpiece;

d) pulling said stem head through said inner channel to expand said shank and secure said shank to the first and second workpieces; and,

e) drilling said shank head, said shank and the first and second workpieces ~~with~~ a drill bit that has a diameter larger than a diameter of said conical shaped head.

Claim 13. The method as recited in claim 12, wherein said stem head is deflected when said stem head is pulled through said inner channel of said shank.

Claim 14. The method as recited in claim 12, further comprising the step of inserting a permanent fastener after step (e).

Claim 15. A method for creating a hole for a permanent fastener which fastens a first workpiece to an adjacent second workpiece, wherein the first workpiece has a flat outer surface, comprising the steps of:

a) providing a tacking fastener that includes a shank which has an inner channel, a first end, a second end and a conical shaped head which extends from said first end, said tacking fastener further includes a stem that extends through said inner channel of said shank and has a head located adjacent to said second end of said shank;

b) drilling a first hole through the first and second workpieces;

c) inserting said shank and said stem into said first hole so that said stem head extends from the second workpiece and said conical shaped head extends from the flat outer surface of the first workpiece;

d) pulling said stem head through said inner channel to expand said shank and secure said shank to the first and second workpieces; and,

e) drilling said conical shaped head, said shank and the first and second workpieces ~~with a drill~~.

~~Claim 16. The method as recited in claim 15, wherein said drill has a diameter that is larger than a diameter of said conical shaped head.~~

Claim 17. The method as recited in claim 8, wherein said stem head is deflected when said stem head is pulled through said inner channel of said shank.

Claim 18. The method as recited in claim 8, wherein said drill has a drill angle that is different than an angle of said conical shaped head.

Claim 19. The method as recited in claim 8, further comprising the step of inserting a permanent fastener after step (e).